

INDICATIVE CHEMICAL RESISTANCE OF PVC

LEGEND

- R Recommended No effect / attack
- M Minor or Moderate Effect Slight attack, may cause swelling or surface deterioration, but with no loss of physical properties.
- S Moderate or Severe Effect Parts perhaps still useful in specific limited applications.
- P Poor Resistance Severe attack, causing considerable loss of properties.
 N Not Recommended

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Please Note - *** IT IS ALWAYS BEST TO TEST.***

CHEMICALS	CONDITIONS	UNPLASTICIZED (RIGID) PVC	PLASTICIZED PVC
Acetaldehyde	100%	N	N
Acetic Acid	Glacial	S-N	N
Acetic Acid	60%	R	R-S
Acetic Anhydride		N	N
Acids - Mineral	Concentrated	R	M
Acids - Mineral	Diluted	R	R
Acetone		N	N
Acetophenone		N	N
Adipic Acid		R-S	R-N
Alcohols		R-S	M-P
Aliphatic Hydrocarbons		R	R-M
Alkalis		R	M
Allyl Alcohol		S-N	N
Allyl Chloride		N	N
Aluminium Salts		R	R
Ammonia	Gas	R	M
Ammonia	Liquid	S-N	N N
Ammonium Salts	=140.0	R	R
Amyl Acetate		N	N
Amyl Alcohol		R	R
Amyl Chloride		N N	N
Aniline		N	N
Aniline Hydrochloride		N	N
Aniline Sulphate		R	R
Antimony Chlorides		R	R
Aqua Regia		S-N	N
Aromatic Hydrocarbons		M-P	M-N
Barium Salts		R	R
Benzaldehyde	100%	N N	N
Benzene	100 /8	N	N
Benzoic Acid		R-N	R-N
Benzoyl Chloride		N N	N N
Benzyl Alcohol		N	N
Boric Acid		R	R
	Gas	N N	N N
Bromine		N N	N N
Bromine	Liquid		R-P
Butane		R	
Butanediol		N D.C	N D C
Butanol		R-S	R-S
Butyl Acetate		N D.O	N
Butyl Alcohol		R-S	R-S
Butyl Chloride		N N	N
Butyraldehyde		N N	N
Butyric Acid	Concentrated	N	N
Calcium Salts & Hydroxide		R	R
Carbon Dioxide		R	R
Carbon Disulphide		S-N	N
Carbonic Acid		R	R



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Carbon Monoxide		R	R
Carbon Tetrachloride		S-N	N N
Cetyl Alcohol		R	R
Chloracetic Acid		R-S	N N
Chlorinated Hydrocarbons		K-3	P
Chlorine		R-S	R-S
		N-S	N N
Chlorobenzene		N N	N N
Chloroform	Plating Solution	R	N N
Chromic Acid	Plating Solution	R	R
Copper Salts			
Cresols		S-N	N
Cyclohexanol		R-N	N
Cyclohexanone		N	N
Dibutyl Phthalate		N	N
Dichloroethylene		N	N
Dichlorobenzene		N	N
Diethylether		N	N
Diethyl Ketone		R	R
Dioctyl Phthalate		N	N
Dioxane		N	N
Emulsifiers		R	R
Ether		N	N
Ethyl Acetate		N	N
Ethyl Alcohol		R	R-S
Ethyl Butyrate		N	N
Ethyl Chloride		N	N
Ethylene Chloride		N	N
Ethylene Dichloride		N	N
Ethylene Glycol		R	R
Ethylene Oxide		N	N
Fatty Acids		R	R
Ferric Salts		R	R
Ferrous Salts		R	R
Fluorine		N	N
Formaldehyde	40% aq	R	R
Formic Acid	100%	R-N	N N
Furfural	10070	N	N N
Furfuryl Alcohol		N N	N
Glycerine (Glycerol)		R	R
Glycol - Polyglycol		R	R
		N N	N N
Glycol - Ethers	50% aq	R	R
Hydrobromic Acid		R	
Hydrobromic Acid	100%		R
Hydrochloric Acid	10%	R	R
Hydrochloric Acid	Concentrated	R	R-S
Hydrofluoric acid	40%	R	R-S
Hydrofluoric acid	Concentrated	N	N



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		_	_
Hydrogen Bromide		R	R
Hydrogen Chloride		R	R
Hydrogen Fluoride		R	R
Hydrogen Peroxide	90%	R	R
Hydrogen Sulphide		R	R
Hydroquinone		R	R
lodine	in KI	N	N
Iso-Propyl Alcohol		R	R
Lactic Acid	100%	R-N	N
Lead Salts		R	R
Magnesium Salts & Hydroxide		R	R
Maleic Acid	Concentrated	R-S	N
Malic Acid		R	R
Mercuric Chloride		N	N
Mercury & Mercury Salts		R	R
Methyl Acetate		N	N
Methyl Alcohol	100%	R-S	R-S
Methyl Bromide		N	N
Methyl Chloride		N	N
Methyl Ethyl Ketone		N	N
Methyl Iso-Butyl Ketone		N	N
Methyl Methacrylate		N	N
Methylene Chloride		N	N
Monochlorobenzene		N	N
Naphtha		R	R
Naphthalene		R-N	N
Nickel Salts		R	R
Nitric Acid	95%	N	N
Nitric Acid	50%	R-S	R-S
Nitrobenzene	5070	N	N
Nitrous Fumes	Moist	R-N	S-N
Octane	Wielet	N. IX	R
Oleic Acid		R	R
Oleum		N	N
Ozone		R	R
Petrol/Benzene Mixture	80:20%	R-N	N
Petroleum Ether	00.2070	KIK	R-N
Phenol		R-S	N N
Phosphates		R-S	R
Phosphoric Acid	95%	R	R
Phosphoric Acid	30%	R	R
Phosphorus Pentoxide	30 /0	R	R
Phosphorus Trichloride		N N	N N
Picric Acid	(19/ aguacus solution)	R	R
	(1% aqueous solution)	R	R
Potassium Salts & Hydroxide			
Propylene Oxide		N	N
Salicylic Acid		R	R
Silver Nitrate		R	R



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Sodium Salts & Hydroxide		R-S	R-N
Stearic Acid		R	R
Sulphur Dioxide	Liquid	R-N	S-N
Sulphuric Acid (oleum)	Fuming	N-N	N N
Sulphuric Acid (oledin)	90%	R-S	111
Sulphuric Acid	50%	R	R-S
Sulphurous Acid	3076	R	R
Tetrahydrofuran		M	M
Toluene		R-N	N
Tributyl Phosphate		N N	N
Trichloracetic Acid		11	N
Trichloro Benzene		N	N
Trichloroethane		N N	N
Trichloroethylene		N	N
Tritolyl Phosphate		N N	N N
Urea		R	R
Vinyl Acetate		N N	N
Vinyi Acetate		R	R
Wetting Agents		R-N	
Xylene Zinc Salts		R-IN	N R